

Operational terms and standards

July, 2008

<u>Requirement</u>	<u>Standard</u>	<u>Comments</u>					
Pattern Gum	Minimum gum width 5mm Tolerance width +/- 2mm Position Gum Pattern +/- 2mm	One time set up fee of \$1000					
Custom liner imprints	Customer specified	Hot melt \$10,000k per sleeve Emulsion \$1,500 per plate					
Core Diameter	3 inches						
Splice Standard	<table border="1"> <tr> <td>500 lm - 0 splice</td> <td>2000 lm - 2 splices</td> </tr> <tr> <td>1000 lm - 1 splice</td> <td rowspan="2">3000 lm - 3 splices</td> </tr> <tr> <td>1500 lm - 1 splice</td> </tr> </table>	500 lm - 0 splice	2000 lm - 2 splices	1000 lm - 1 splice	3000 lm - 3 splices	1500 lm - 1 splice	
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1000 lm - 1 splice	3000 lm - 3 splices						
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Minimum Distance Between Splices and to Start/End of a Roll	200 lm						
Splice Tape	Top tape 35mm wide red Middle tape 19mm wide clear Bottom tape 36mm wide red						
Splice Configuration	3 part splice is standard						
Splice Indication	Number of splices recorded on cheese label, located on the side of the roll						
Offcut Disposition	Offcuts less than 90 mm are scrapped. Customer will be charged.						
Slit width	Minimum slit width is 90mm Maximum slit width is 1524mm						
Slit Roll Width Tolerances	Full width tolerance +/- 2mm 1mm +/- each side.						
Roll Length Tolerance	Roll length tolerance +/- 10%						
Roll Length	Minimum standard roll length 1000 lm	Refer product services guide for smaller MOQ's					
Maximum Roll length	Approximately 4500 linear metres depending on each product.						
Total order quantity	Orders supplied +/- 10%						
Packaging Method	Rolls less than 1500lm will be 'Chimney Stacked'. Rolls greater than 1500lm will be packaged with the 'Roll On' Style.						
Roll Tag Labels	Roll label on outside of roll with 1 core label in core.						
Separate Sizes by Width	One width size per stack, will segregate sizes within stack if less than sufficient quantity						
Pallet sizes	Size 1115mm * 1120mm or 770mm * 1050mm						
Pallets and chocks	Remain the property of Avery Dennison and are to be returned.						
Maximum Stack Height	1 metre						
Minimum order qty	1000 linear metres unless otherwise specified as part of EXACT, Half Master or Ready Width.	Standard products only, not custom make or indent.					
Custom make products	Refer to Avery Dennison representatives for business rules.						
Returns / claims	Should be made within 30 days of receipt of material	Avery Dennison representative to approve before material picked up.					
Material Quality Matters	Material is to remain at customers pending testing/evaluation	Roll label details to be provided to Avery Dennison and full justification of any amount					